



### **Department of Mechanical Engineering**

### Introduction



Strawberry runners are vines sprouting off the strawberry plant creating daughter plants and takes away energy from producing yield.





The current methods of cutting and collecting runners are **labour intensive** and time consuming. The current process takes **9 hours per greenhouse**, there are currently 22 greenhouses.

### Preliminary Concepts

#### **Burro UGV**

The Burro is a propulsion platform using machine vision and GPS to navigate. Cost of \$20,000 CAD + annual maintenance of \$2,200 CAD.

#### **Gyroscopic Auto-Leveling**

Auto-levelling system using feedback from gyroscope to change the relative angle from the UGV using a linear actuator if potentiometer feedback.

#### **Side-Mounted Collection**

A collection bin designed to be mounted on top of a UGV. Positioned under each trimmer, the bins would rotate  $90^{\circ}$  to dump.





### Design Requirements

1	Apparatus must fit within confines of wagon.
2	Trimmers must trim all strawberry runners and collection system must collect all trimmed runners.
3	Electrical components must be confined and protected from the environment.

Apparatus must break even with cost within one year projected from savings.

# **Mechanized Apparatus for Indoor Strawberry Production**

### Team 11 - Connor Mullins, Keiran Jack, Jerin Monsi, Daniel Adane

## Design Details



### Trimmer Assembly

#### **Trimmer Enclosure**

- Made with PETG for UV resistance.
- Adapted shear guard for safety and to reduce risk of jamming.

#### **Modular Framework**

- Modular height and width adjustment.
- Adapt to different row widths and heights
- Transferrable to other platforms



[Trimmer Enclosure]

### **Collection Assembly**

#### **Deflection Plates**

- Redirects trimmings to central collection hopper.
- Modular attachment to allow for different lengths of runner trimmings.

### **Collection Hopper**

- Dumps using linear actuator with a switch.
- Collects fallen trimmings.

## I. Trimming System

Trimmer Enclosure. Modular Framework.

## 2. Collection System

Deflection Plates. Collection Hopper.

### Budget - \$1513.24

- Electronics: \$1073.21
  - 4x Trimmers
  - 2x Pololu Motor Driver
  - Arduino + screwshield
  - 12-5v converter
- PETG Print Filament (3 rolls): \$106.91
- Metal Material: \$333.12
  - 1" square tube
  - $\frac{3}{4}$ " square tube
  - $\frac{1}{16}$ " sheet metal





The goal of this project was to reduce the costs associated with trimming and collecting strawberry runners. Our recommendations are based on a 5-year cost analysis of the different project alternatives. This analysis is based on the cost of manually trimming and collecting runners during a growing season, estimated at \$21,463. The Burro UGV and Wagon were both evaluated.

	405 000	■ Wagon
	\$95,000	
	\$75,000	
AD \$)	\$55,000	
ngs (C	\$35,000	
Savi	\$15,000	
	\$(5,000)	0
	\$(25,000)	

The cost analysis displays initial investment at year 0, with each subsequent year representing the cumulative savings relative to the manual labor cost. If cutting frequency is to increase from bi-weekly to weekly, the wagon costs will go up as shown, whereas the UGV cost only increases by charging requirements.

### Recommendations

Operate Wagon at weekly or bi-weekly intervals. Purchase Burro with wagon savings for long-term savings and automation of process.

Field testing will be completed before final project handoff.

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#### **References**

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## **Results & Recommendations**

5 Year Projected Savings Burro UGV (Bi-Weekly)



Year

### Acknowledgments

• [1] Augean Robotics. (n.d.). Transforming Farm Labor with Collaborative Robots. BURRO. Retrieved from https://burro.ai/

[2] Grisso, R. (2020). Predicting Tractor Diesel Fuel Consumption. Retrieved from https://vtechworks.lib.vt.edu/bitstream/handle/10919/98875/BSE-