

Department of Industrial Engineering

Background

- The Department of Municipal Affairs and housing provide services and guidance to municipalities, towns, and villages in many areas as well as coordinating service contracts, performing work verifications, providing equipment data, and performing monthly building inspections.
- The main problem is there is no evaluation system for the preventive maintenance program, leading to issues with performance improvement. Moreover, developing KPIs also helps to expand their PVM program.
- Equipment covered by current PVM program : fire alarms, sprinklers, fire extinguishers, generators (emergency and standby), heating systems (oil/gas), and elevators.

Project Scope

- <u>Perform</u> data mining/data analysis to develop a set of key performance indicators.
- **Develop** and **implement** a KPI dashboard.
- <u>Make recommendations</u> for improvement of the data collection capability for the future.

Design Process

Met with the client, learned about the department, the current needs

Clarify the current problem and obtained three major datasets

Worked with the client to define the project scope and expectations of potential solution

Investigated into the datasets and explored the relations between datasets

Researched and developed three short-term KPIs to use in our analysis tool

Developed three long-term KPIs to use in the future should they wish to add more data to support them

Brainstormed and developed potential solution alternatives. Worked with client to choose one of alternatives

Created Data processing tool in Excel and reviewed the tool concept with the client

Revised data processing tool and developed the prototype of dashboard

Preventive Maintenance KPI Dashboard for NS Public Housing

KPIs Developing

Research: obtained three KPIs from two sources: peer reviewed paper and Maintenance Textbook. Short Term KPIs:

- Cost of Asset Maintenance
- Unplanned/Planned Maintenance Percentage
- Preventive Maintenance Compliance
- Long Term KPIs:
- Mean-Time Between Failures
- Mean-Time to Repair

Percentage of Tenants Satisfied with Repairs Data Processing User Interface Nova Scotia: Department of Municipal Affairs and Housing Click to enter the Work Order File Path Click to enter the Payable Order File

Dashboard User Interface



Conclusion & Recommendation

<u>Conclusion:</u> DMAH has a lot of room for improvement in preventive maintenance by improving the data collection system. Our tool has proven itself to be effective, so long as the following recommendations are made in order to improve the maintenance data quality: **Recommendations:**

- Establish requirements for each KPI
- Standardize data collection/data entry
- Improve responsiveness to maintenance requests
- Implement personnel training
- Expand the scope of the data collections to include long-term KPIs
- Train contractors to properly complete project reports

Start 1,126 |Total Number of C 511,444 Total Cost of CN 155,380 Labour Cost 72,453 Material Cost Material Cos 118,692 Labour & Material Co Labour & Material 33,643 Blank cell cost Blank cell cos 246,814 MRHA 47.583 CHA 25,614 EMHA 10,872 CBIHA Process the Work AV-WRHA 26,965 AV-WRHA Order 55,666 Unspecifier IC-WRHA otal Number of PN 350 |Total Number of Pl 410,057 Total Cost of PM 256,826 Labour Cost 1,220 Material Cost Material Cos 22,248 Labour & Material 50,962 Blank cell cost Blank cell cost 171.592 Cost/CM 159678.8 MRHA 28506.91 CHA 35444.36 EMHA 74543.78 CBIHA Process the Payable 83906.3 AV-WRHA AV-WRHA Order 27689.57 Unspecified 287.5 TC-WRHA Unspecified Work Completed Call 0.176887 0.007075 Canceled 0.011792 In Progress 0.004717 Scheduled Total KPI PMC 0.805226 Data From Pavable Orders 90.40% 40.44% Housing Authority 40.47% \$1.058.289.3 Labour \$410.432.60 Materia Labour & \$294,452.43 Unspecifie \$3,252,941.52 Total Cost Elevator Fire Ext ■ Sprinkler Standby Generator speed is slow Boiler/Furnace Irregularity in filling out the report form by the tenant Irregularity in filling out the report form by the contractor Data collection methods are not intelligent enough

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After the data mining of the three datasets, the team found that the datasets included various data which are valuable in performing the analysis. However, considering that the network between different housing authorities is not standardized, and that there is no synchronized data collection method, the dataset is not consistent as it should be. Consequently, there are a few risks that could not be addressed during this project due to these limitations.



- Inability to standardize contractor's project report format
- Long processing time for maintenance requests
- Non-standard format for filling maintenance requests
- No standardized format for filling out project reports



Data Output

	Mtce Sprinkler				Mtce Elevators	
245	Total Number of CM	86	Total Number of CM	1,236	Total Number of CM	270
251,560	Total Cost of CM	74,643	Total Cost of CM	1,314,077	Total Cost of CM	214,230
49,756	Labour Cost	23,228	Labour Cost	201,916	Labour Cost	36,568
37,676	Material Cost	8,805	Material Cost	241,373	Material Cost	2,798
91,854	Labour & Material Cost	23,683	Labour & Material Cost	539,645	Labour & Material Cost	141,852
28,204	Blank cell cost	8,477	Blank cell cost	56,590	Blank cell cost	11,315
1,027	Cost/CM	868	Cost/CM	1,063	Cost/CM	793
88408.4	MRHA	57158.44	MRHA	428400.05	MRHA	1279.38
23133.85	СНА	2865.01	СНА	229221.27	СНА	7808.66
21478.93	EMHA	1322.5	EMHA	60980.67	EMHA	2932.56
71563.6		7279.13	CBIHA	182023.78	CBIHA	813.93
43523.02	AV-WRHA	6018.09	AV-WRHA	280621.78	AV-WRHA	34268.89
2319.54	Unspecified	0	Unspecified	87885.74	Unspecified	167127
	TC-WRHA		TC-WRHA		TC-WRHA	0
	Prev Mtce Sprinkler		Prev Mtce Boilers/Furnace		Prev Mtce Elevators	
458	Total Number of PM	69	Total Number of PM	1,020	Total Number of CM	66
229,887	Total Cost of PM	239,270	Total Cost of PM	477,924	Total Cost of CM	290,989
159,764	Labour Cost	13,048	Labour Cost	80,131	Labour Cost	64,353
1,342	Material Cost	900	Material Cost	38,964	Material Cost	294
29,845	Labour & Material Cost	143,624	Labour & Material Cost	240,083	Labour & Material Cost	126,861
6,410	Blank cell cost	23,852	Blank cell cost	50,649	Blank cell cost	17,820
502	Cost/CM	3467.67464	Cost/CM	468.552853	Cost/CM	4408.927
188212.3	MRHA	162706.85	MRHA	158792.92	MRHA	0
18269.09	СНА	3046.93	СНА	31215.16	СНА	23313.95
2024	EMHA	853.88	EMHA	2736.6	EMHA	676.2
18049.25	CBIHA	37032.61	CBIHA	130397.73	CBIHA	0
3332.69	AV-WRHA	35629.28	AV-WRHA	114918.01	AV-WRHA	48543.8
0	Unspecified	0	Unspecified	28165.12	Unspecified	218455.3
	TC-WRHA		TC-WRHA		TC-WRHA	0
	Elevator					
	Total				Preventive	
ount numb		Percentage	Count number	Status	Percentage	bunt numb
114	Work Completed	0.91001125		ork Complet	0.989323843	278
71	Call	0.03262092	29		0.003558719	1
1	Canceled	0.04049494	36	Canceled	0	0
0	In Progress	0.00674916	6	In Progress	0	0
0	Scheduled	0.01012373	9	Scheduled	0.007117438	2
	Total KPI PMC	0.94841735		ventive KPI P	0.989323843	
			Fire Ext			

Analysis